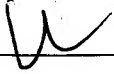


Date Thursday, 16/08/2007 12:01:07 PM
User Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HELI-ACCESS HANDLE
Jot Number	: 34031		
Estimate Number	: 11829		
P.C. Number	: N/A	Part Number	: D2479
This Issue	: 16/08/2007 S.O. No. : N/A	Drawing Number	: D2479 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: 	Due Date	: 31/08/2007 Qty: 12 Um: Each
Checked & Approved By	: _____		
Comment	: Est. B 99.03.12 Updated from hand written IPP DM		

Additional Product

Jot Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M304TR0750W049	304 RD Tube .750 x .049W
-----	----------------	--------------------------



Comment: Qty.: 1.4000 f(s)/Unit Total: 16.7996 f(s)

304 RD Tube .750 x .049W

Material: 304/316 SS Seamless 0.75" OD x 0.049" Wall

Batch M105354

FF 07-08-21 12

2.0	BAND SAW	BAND SAW
-----	----------	----------



Comment: BAND SAW

Cut as per Template DT8334 (DT 2479 CT)

FF 07-08-21 12

3.0	BENDING	BENDING MACHINE
-----	---------	-----------------



Comment: BENDING MACHINE

Bend as per Template DT 8335 (DT 2479 BT)

Trim as per Template DT 8333 (DT 2480 CJ)

Deburr

FF 07-08-24 12

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

 canker
 07/08/27 12

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/08/27 12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2479 PAR #: NA Fault Category: Prod / fab pass ^{med & small} NCR: Yes No DQA: D Date: 07/08/22
 QA: N/C Closed: Date: 07/08/27

NCR: <u>34031</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/08/22	3	1 D2479 wrong measurement for bending 90° Human error. No Tag on template with # OR measurement	<u> </u> 08/10/22	Destroyed and Replaced I.D template	FF 07/08/22	<u> </u> 07/08/22	<u> </u> 08/10/22	Er 07/08/22

NOTE: Date & initial all entries

Date: Thursday, 16/08/2007 12:01:07 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI-ACCESS HANDLE

Job Number: 34031

Part Number: D2479

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(12)
D 07/08/27

Job Completion



W 07-08-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

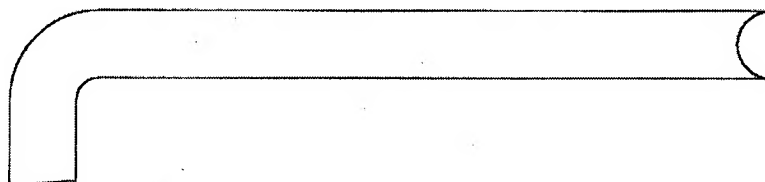
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2479	SHEET 1 OF 1
DATE	TITLE		SCALE
96:05:14	HELI-ACCESS HANDLE		1:1

RELEASED
96/10/02 DS



CUT PER TEMPLATE DT 2479 CT
BEND PER TEMPLATE DT 2479 BT
TRIM PER TEMPLATE DT 2480 CJ

MATERIAL: 304/316 0.75 OD 0.049 WALL

W/O 34031